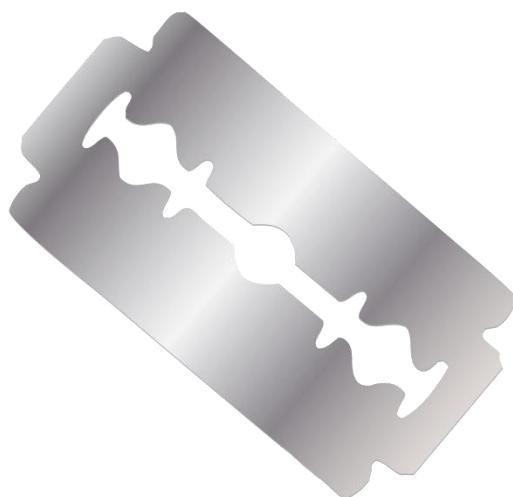


Measurement of cutting force



- Measuring device for determining the cutting force of cutting blades
- Measuring principle: Force measure sensor
movable in cutting direction with servo geared motor
- Manually operable under individual test conditions
- Automatic water wetting and feed of the cutting material from the storage cassette
- Quick change device for different blade types
- Comparative measurement from cut to cut, force-displacement diagram
- Special version also available as small table-top unit with manual operation and instantaneous force display (without data archiving)



Technical data

| | | | |
|--|---|--------------------|--|
| Test specimen | Cutting blades of different geometric shape | | |
| Blade width | 5...150 mm | | |
| Cutting force | 0...200 N | | |
| Measurement accuracy | 0,05 N | | |
| Measurement data processing and machine control | feintechnik software interface showing steps: 1. Klinge einlegen, 2. Prüfung starten, 3. Automatische Prüfung, 4. Klinge entnehmen. It also shows two graphs of force vs time for two different cuts. | | |
| Hardware | IPC | | |
| Operating system | Windows | | |
| Measurement data software | premeSTAR® | | |
| Visualisation | Monitor | | |
| Storage | csv-file | | |
| Export | individual QA systems | | |
| Electrical characteristics | IEC | UL / CSA | |
| Feed-in | 230 V / 50 Hz / 16 A | 120 V AC / 60 Hz / | |
| Control voltage | 24 V DC | 24 V DC | |
| Connected load | 500 W | 500 W | |
| Compressed air connection | 6 bar | | |
| Airborne sound emission | | | |
| Maximum sound pressure level | <83 dB(A) | | |
| Equivalent continuous sound level | <75 dB(A) | | |
| Machine dimensions | | | |
| Width | 1,7 m | | |
| Depth | 1,0 m | | |
| Height | 1,9 m | | |
| Weight | 250 kg | | |